

**IMPORTANT**

**Disconnect power from dryer** before installing the filter. Remove cover of dryer using the special wrench supplied with the dryer.

**TOOLS NEEDED**

- Philips Head Screw Driver (Not Included)
- Tamper Proof Hex Wrench (Included)

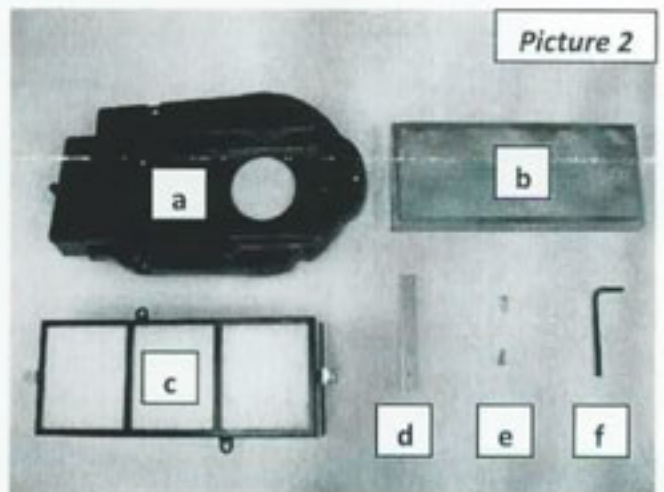
1.) The HEPA Filter Kit comes packaged with parts (a, b, c) fitted together. They can easily be pulled apart to begin assembling. Parts (d, e, f) are packaged in a manila envelope labeled "HEPA FILTER HARDWARE KIT."



Picture 1

2.) Check to see that your kit has:

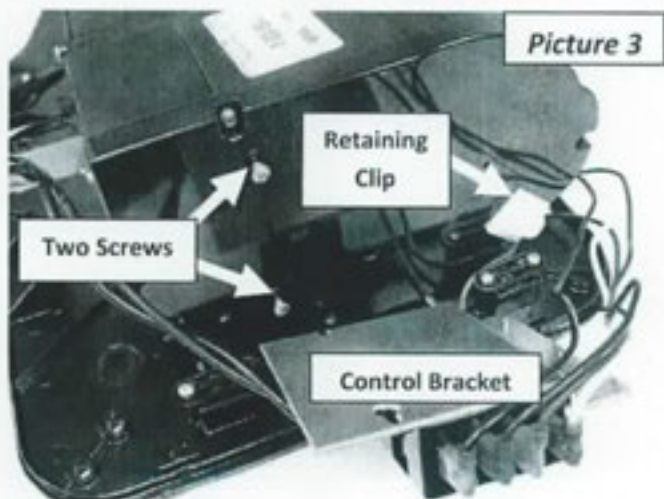
- a.) Filter Adapter (1)
- b.) Pre-Filter (1)
- c.) HEPA Filter (1)
- d.) Control Adapter Plate (1)
- e.) #6-32 Machine Screws (2)
- f.) Tamper Proof Hex Wrench



Picture 2

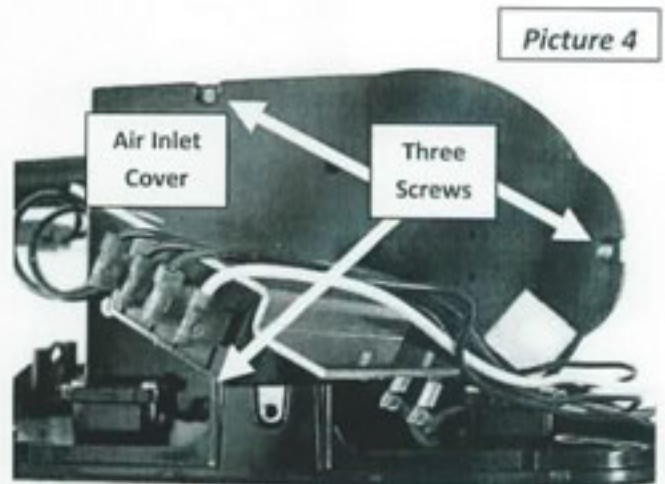
**\*NOTE :** If your Xlerator is a 230V with a fuse holder, please see the separate single front and back sheet for additional instructions.

3.) Remove the two screws that hold the control bracket onto the dryer and save them for step 11. Remove the four wires from the white retaining clip while keeping them attached to the control.

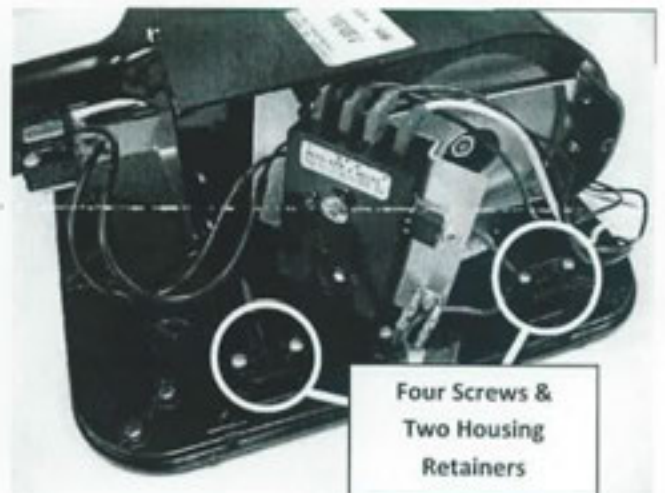


Picture 3

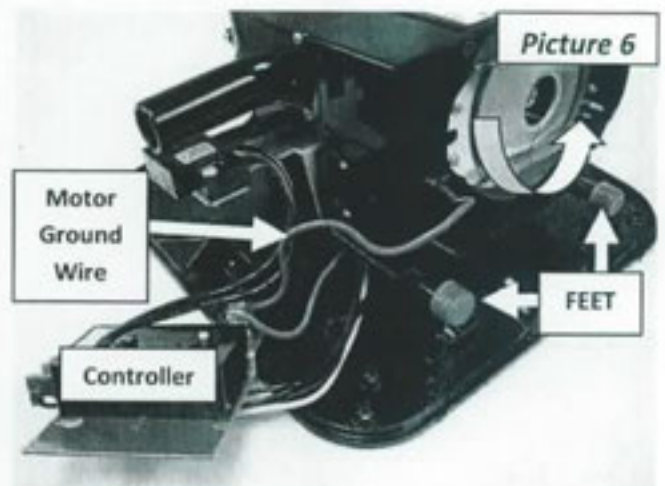
- 4.) Remove the three screws from the air inlet cover and pull it off the dryer. Save all three of these screws for later use in step 10.



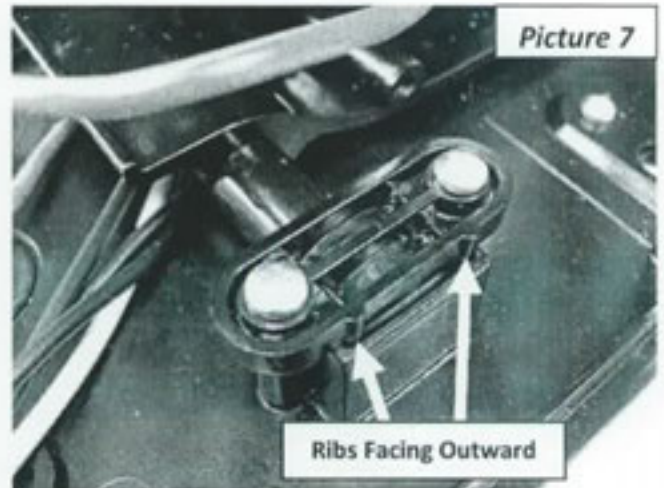
- 5.) Remove the four screws and two plastic housing retainers holding down the feet of the dryer.



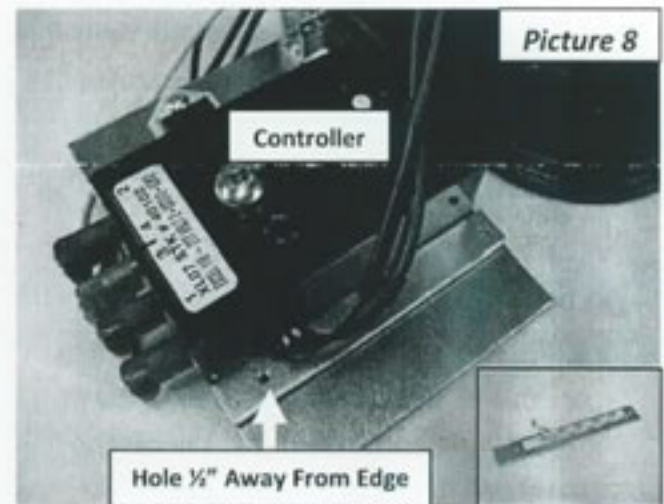
- 6.) Tilt the dryer off of the baseplate and bring the controller to the bottom near the nozzle. Route the green ground wire that attaches to the motor above the bottom foot. Route the other green ground wire and four controller wires underneath both feet as shown in pictures 6 and 7.



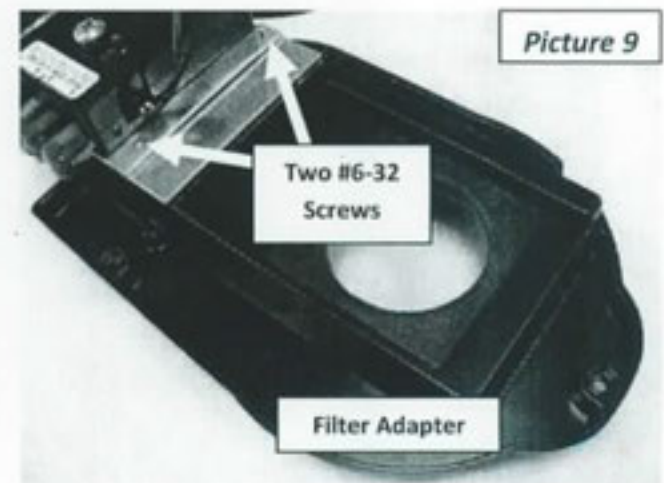
- 7.) Reinstall the four screws and two plastic housing retainers onto the feet of the dryer. Make sure that the ribs on the housing retainers are facing outward (facing away from the dryer).



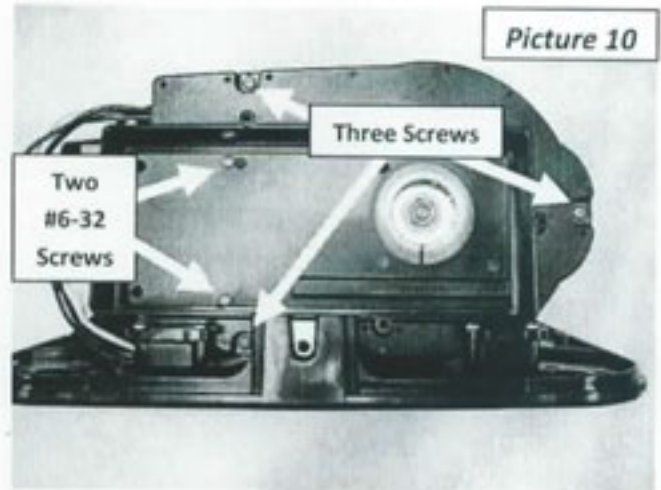
- 8.) Peel the tape backing off of the control adapter plate and stick the plate onto the controller bracket. Place it in the orientation shown in picture 8. The hole that is approx. 1/2" away from the edge of the plate should be closest to where the four wires connect.



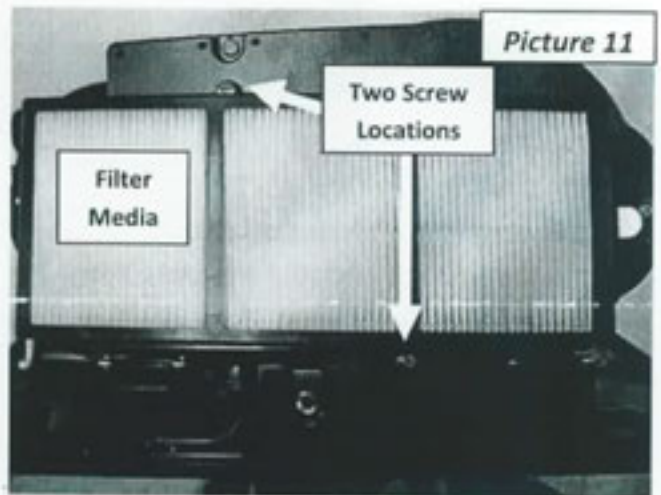
- 9.) Using the two #6-32 screws provided in the kit, screw the control bracket to the filter adapter as oriented in picture 9. The screws start inside of the filter adapter and thread into the control adapter plate holes. See pictures 9 and 10.



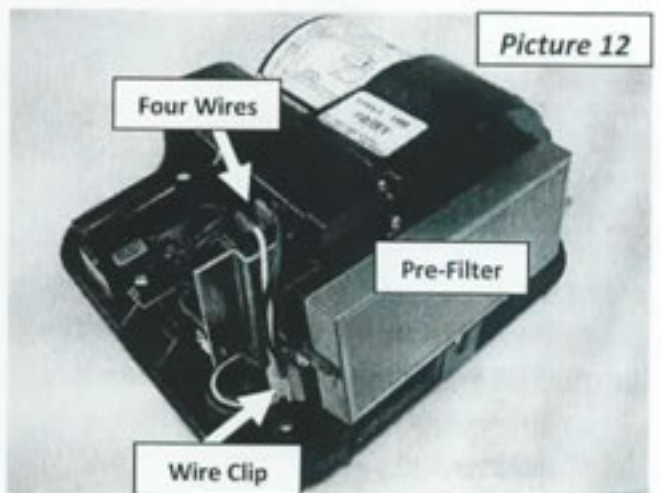
10.) Using the three screws which were removed in step 4, firmly attach the filter adapter in the spot where the air inlet cover was removed. The adapter will not fully seat to the dryer until the screws are tightened. The foam seal on the back of the filter adapter will compress against the casing of the motor.



11.) Take the HEPA filter out of the clear sealed plastic wrap and insert the HEPA filter into the filter adapter. **DO NOT** push on the white filter media. This can result in lower performance and efficiency. The side with the foam gasket around the perimeter of the HEPA filter should enter into the filter adapter first. Fasten the HEPA filter to the filter adapter with the two screws which were removed and saved in step 3.

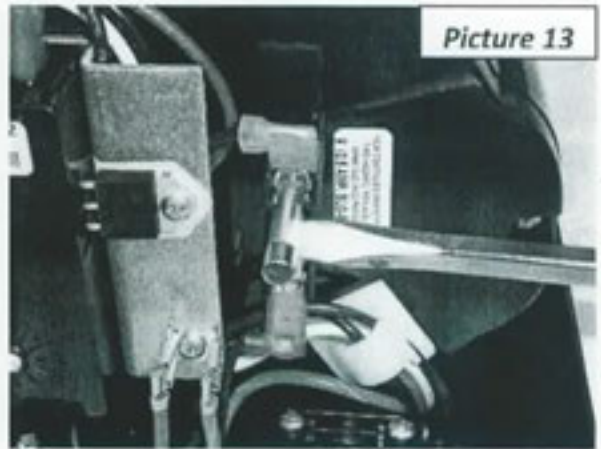


12.) Place the four control wires into the white wire clip. Make sure that the wires are in a neat loop away from the edge of the baseplate to ensure that the dryer cover will not pinch them. Snap the pre-filter into place. Do this by simply pushing the pre-filter over the HEPA filter so that the metal spring clips fall into the square cutout on each side of the pre-filter. The installation is now complete. Reinstall the cover to the hand dryer and reconnect power, **UNLESS YOU HAVE THE 230V FUSE HOLDER OPTION. (REFER BACK TO SEPARATE INSTRUCTION SHEET BEFORE RECONNECTING POWER)**



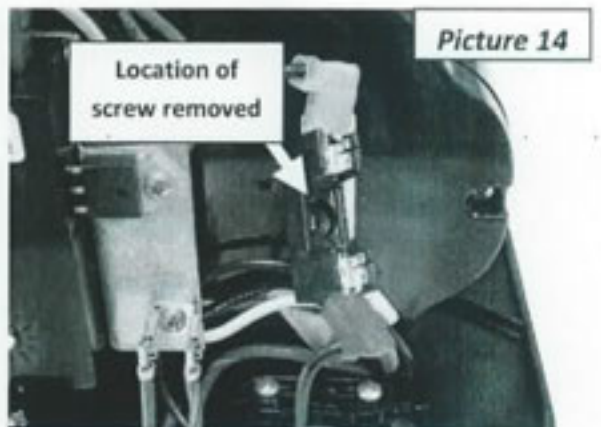
## ADDITIONAL INSTRUCTIONS FOR 230V XLERATOR WITH EXTERNAL FUSE

2a.) After checking that your kit is complete in step 2 of the instructions, locate the fuse holder and **gently** remove the fuse. It is easily done with a flathead screwdriver. Save the fuse for later use.



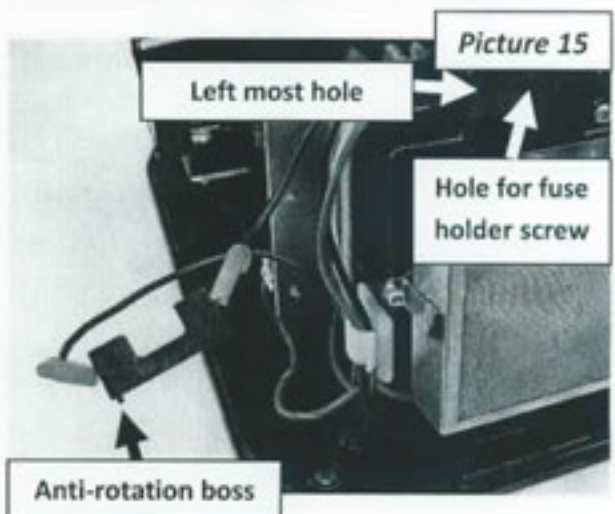
Picture 13

2b.) Remove the fuse holder from the air inlet cover. Keep the wires attached. Save the 1 screw for later use. FOLLOW THE REGULAR INSTRUCTIONS TO THE END. AFTER STEP 12, refer back to this sheet.



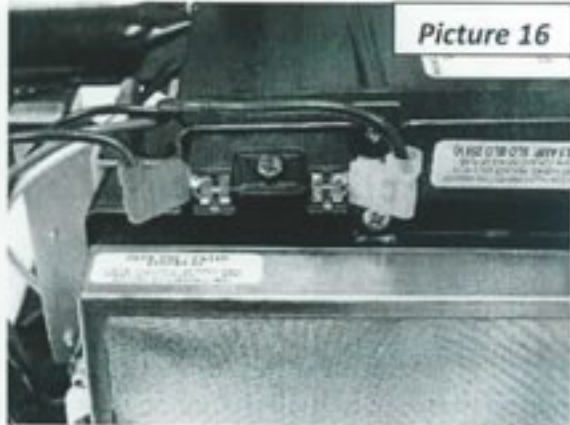
Picture 14

13.) Locate the fuse holder and notice that it has a small anti-rotation boss on the underside. Using the screw saved in step 2b.), screw the fuse holder to the Filter Adapter with the anti-rotation boss seated in the left most hole. See pictures 15 and 16.

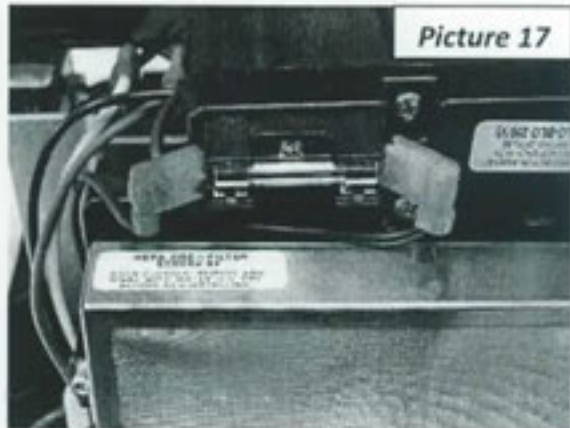


Picture 15

14.) Gently snap the fuse into place and flip the flag terminals right side up by disconnecting and reconnecting them. See pictures 16 and 17.

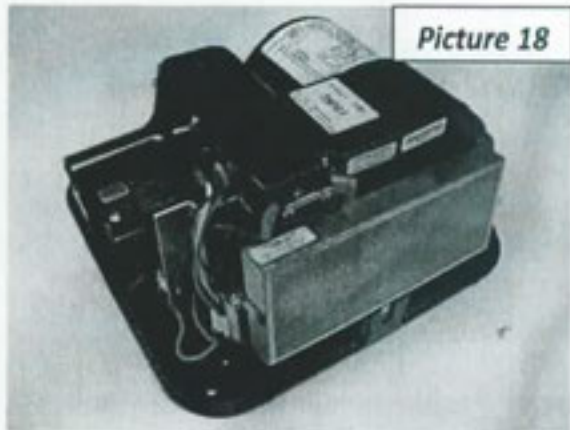


Picture 16



Picture 17

15.) The installation is now complete. Reinstall the cover to the hand dryer and reconnect power.



Picture 18



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